# TECHNICAL GUIDE 

\&
PARTS CATALOGUE

## Cal.VD3 Series

(VD33B/34B)
ANALOGUE QUARTZ

SPECIFICATION

| Item |  | Cal. No. | VD33B | VD34B |
| :---: | :---: | :---: | :---: | :---: |
| Movement |  |  |  |  |
| Movement size | Outside diameter |  | $\varphi 29.50 \mathrm{~mm} \times 26.00 \mathrm{~mm}(3 \mathrm{H}-9 \mathrm{H})$ |  |
|  | Casing diameter |  | $\varphi 28.80 \mathrm{~mm}$ |  |
|  | Total height |  | 4.57 mm | 3.97 mm |
| Time indication |  |  | 3 Hands (Hour, Minute, Second) Dual time of 12 hour regulator hand Dual time of 60 minute regulator hand 24 hour hand, Calendar | 3 Hands (Hour, Minute, Second) Dual time of 12 hour regulator hand Dual time of 60 minute regulator hand |
| Driving system |  |  | Two pole stepping motor Step motor 2 pieces |  |
| Additional mechanism |  |  | Electronic circuit reset switch <br> Second setting device <br> Date setting <br> Time difference correction | Electronic circuit reset switch <br> Second setting device <br> Time difference correction |
|  |  |  | ```[ Time] Indicated by Hour, Minute, Second and 24 hour hands Dual time of 12 hour regulator and dual time of 60 minute regulator hands [ Dual time of 12 hour regulator and dual time of 60 minute regulator ] \(\pm 1\) hour / push``` |  |
| Antimagnetic |  |  | $\geqq 1600 \mathrm{~A} / \mathrm{m}$ |  |
| Accuracy |  |  | Less than $\pm 20$ seconds : Monthly rate at normal temperature range |  |
| Battery |  |  | SR920SW (Silver oxide battery) Battery life is approximately 3 years |  |
| Measuring gate by quartz tester |  |  | Use 10 second gate <br> *Set the winding stem with crown at the normal position |  |
| Jewels |  |  | 0 Jewel |  |
| Crown position | Normal position |  | Free | Free |
|  | First | Left rotation | Free | Time setting with stop-second device |
|  | click | Right rotation | Date setting |  |
|  | Second click |  | Time setting with stop-second device | - |
| Buttons | Button A |  | - 1 hour / push Time difference correction |  |
|  |  |  | + 1 hour / push Time difference correction |  |

PARTS CATALOGUE


| Disassembling procedures Figs. (1) $\rightarrow$ (45) <br> Reassembling procedures Figs. (45) $\rightarrow$ (1) | Lubricating : Types of oil |  | A3a / Moebius 9010 <br> A2a / Moebius 9030 <br> A3a (S-6) |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
|  |  |  |  |
|  | Oil quantity | $0 \times$ | Normal quantity |

(21) 0012079

(25) 0012079

Train wheel bridge (B) screw
(26) 0125331

Train wheel bridge (B)
(27) 4146177

Step rotor (B)
4002923
Coil block (B)


4239357
Rotor stator (B)
(30) 0701014

Fifth wheel and pinion (B)

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| Disassembling procedures Figs. (1) $\rightarrow$ (45) <br> Reassembling procedures Figs. (45) $\rightarrow$ (1) | Lubricating : Types of oilA3a / Moebius 9010 |  |  |
| :---: | :---: | :---: | :---: |
|  | Oil quantity | $\infty$ | Normal quantity |



## *Refer to page 5 for each parts code

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Remarks:
(3) Date dial (Cal.VD33 only)

| Part code | Position of <br> crown | Position of <br> date frame | Color of <br> figure | Color of <br> background |
| :---: | :---: | :---: | :---: | :---: |
| 0878220 | $3 H$ | $3 H$ | Black | White |
| 0878221 | $3 H$ | $3 H$ | White | Black |


| Page | No | Parts name | $\begin{array}{\|c\|} \hline \text { Parts code } \\ \text { VD33 } \\ \hline \end{array}$ | Parts form | $\begin{array}{\|c\|} \hline \text { Parts code } \\ \text { VD34 } \\ \hline \end{array}$ | Parts form |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | (4) | Auxiliary train wheel bridge | 0126368 | $\begin{aligned} & \text { Bo R } \\ & 0.0 \\ & 0.0 \text { oie } \end{aligned}$ | 0126357 |  |
|  | (7) | Small hour hand wheel <br> (Cal.VD33) <br> 24 hour hand wheel <br> (Cal.VD34) | 0157006 |  | 0157130 |  |
|  | (8) | Intermediate date driving wheel <br> (Cal.VD33) <br> Intermediate small hour hand <br> wheel (Cal.VD34) | 0817368 |  | 0817357 |  |
|  | (14) | 12 hours wheel | 0902016 | $\frac{\sqrt{5}}{5}$ | 0902015 | $\frac{\underline{\square}}{\bar{\Xi}}$ |
|  | (17) | Small minutes wheel | 0888014 |  | 0888013 | $\overline{=}$ $\underline{\bar{E}}$ |
|  | (18) | Hour wheel | 0271407 |  | 0271406 |  |
| 4 | (32) | Fourth wheel and pinion | 0241178 |  | 0241177 |  |
|  | (41) | Train wheel setting lever | 0391368 |  | 0391357 |  |
|  | (42) | Setting lever | 0383368 |  | 0383470 |  |

## *All parts code are subject to change without notice.

-The explanation here is only for the particular point of Cal.VD33\&VD34

## 1.REMARKS ON INSTALLING THE BATTERY

(1) Battery

- How to install the battery
(1) Remove the hook of the switch springs battery clamp portion.
(2) Insert the battery sideways, and have the hook of the switch springs battery clamp portion catch the main plate.


Battery clamp position

(2) After the battery is replaced with a new one or after the battery is reinstalled following the repairing procedures, Be sure to touch the short-circuit the AC terminal of circuit block and the switch spring with conductive tweezers to reset the circuit as illustrated at right.

(3) When the battery replaced with a new one, the time information stored in the built-in IC and the time indicated by the dual time of 12 hour regulator and dual time of 60 minute regulator hands do not correspond with each other.
Reset the dual time of 12 hour regulator and dual time of 60 minute regulator hands to " 0 " position following the procedure below.
If the dual time of 12 hour regulator and dual time of 60 minute regulator hands should move improperly, also follow the same procedure.

Note
Refer to page 8 for each adjustment method.
2.To remove the winding stem
(1) set the winding stem to normal position.
(2) While pushing the indented portion of the arrow, pull out the winding stem.

3. How to attach hands

Please put on the metal plate so as to avoid 6 protrusions.(Right figure:place of red circle)
*Install the hour, minute and second hands at the "12" o'clock position.
*Install the 24 hour indicator at the " 24 " position.
*Install the dual time of 12 hour regulator and dual time of 60 minute regulator hands at the " 12 " and " 60 " position respectively.
[ Reference ] The power of press hands

| Minute \& Hour Hands | $<5 \mathrm{~kg}$ |
| :--- | ---: |
| Second Hand | $<5 \mathrm{~kg}$ |
| 24 hour indicator | $<3 \mathrm{~kg}$ |
| Dual time of 12 hour regulator hand | $<3 \mathrm{~kg}$ |
| Dual time of 60 minute regulator hand | $<3 \mathrm{~kg}$ |



## DISPLAY AND CROWN / BUTTON OPERATION



ADJUSTING THE DUAL TIME OF 12 HOUR REGULATOR AND DUAL TIME OF 60 MINUTE REGULATOR HANDS POSITION

Before setting the time, check if the dual time of 12 hour regulator and dual time of 60 minute regulator hands are in the " 0 " (12 o'clock) position.
If either of the dual time of 12 hour regulator and dual time of 60 minute regulator hands are not in the " 0 " position, reset them following the procedure below.
The battery setting and after battery change, please execute the " 0 " position adjustment.

1.Pull out the crown. VD33:second click VD34:first click
2. Keep the buttons A \& B pressed at the same time more than 2 seconds, and then release the buttons.
*Dual time of 60 minute regulator hand moves. Returned to where it was.

3.Press button A or B to reset the dual time of 12 hour regulator and dual time of 60 minute regulator hands to " 0 " position.
*By pressing button $A$ the hands move counter clockwise.
*By pressing button $B$ the hands move clockwise.
*Press and hold the button, possible to fast-forward modification.
*Dual time of 12 hour regulator hand are linked to dual time of 60 minute regulator hand.

## Note

Please repeat above 4 steps, as 0 position adjustment, if the dual time of 60 minute regulator hand moves as follows;
Up to 1 minute to 14 minutes, one step / push, in 15 minutes, repeat the one rotation / push

## TIME SETTING


1.Pull out the crown when the second hand is at the 12 o'clock position.
[ Crown position ] VD33:Second click VD34:First click
2. Turn the crown to set the hour and minute hands.
(Check that 24 hour hand is set correctly)
3.Push the crown back normal position in accordance with a time signal.

Note
*The 24 hour hand moves correspondingly with the hour hand.
*The moment the date changes is midnight. when setting the hour hand, make sure that AM/PM is correctly set by using the 24 hour hand as an AM/PM indicator.
*At the time of carrying, dual time of 60 minute regulator hand rotates one revolution every 15 minutes. There is no problem because this is typical function.

■Using the time different correction
When moving to a country or area which is in a different timezone, the current time in the local time can be corrected.
1.Crown the normal position.
2. To adjust the time by pressing the button A or B .
*By pressing button A the hands move counter clockwise. - 1 hour / push
*By pressing button $B$ the hands move clockwise. +1 hour / push

## TIME SETTING (DUAL TIME OF 12 HOUR REGULATOR AND DUAL TIME OF 60 MINUTE REGULATOR HANDS)


1.Pull out the crown when the second hand is at the 12 o'clock position.
[ Crown position ] VD33:Second click VD34:First click
2. To adjust the time by pressing the buttons A or B . By pressing button A the hands move counter clockwise. By pressing button $B$ the hands move clockwise. *Press and hold the button, possible to fast-forward modification.
3. Push the crown back in to the normal position.

## Note

Every 15 minutes, dual time of 60 minute hand is one rotation / push.

OPERATION

## DATE SETTING (Cal.VD33 only)

*Before setting the date, be sure to set the time.

1.Pull out the crown to the first click.
2.Turn the crown to clockwise until the next date appears.
3.Push the crown back in to the normal position.

Note
*Do not set the date during any time between 9:00 P.M. and 1:00 A.M.
Otherwise, the date may not change properly. If it is necessary to set the date during that time period, First change the time to any time outside it, set the date and then reset the correct time.

