

Safety Data Sheet according to Regulation (EC) No 1907/2006

Page 1 of 19

SDS No.: 173125

V001.0 Revision: 29.05.2017

printing date: 14.03.2021 Replaces version from: -

Loctite 350

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Loctite 350

Contains:

Hydroxypropyl methacrylate Lauryl methacrylate Acrylic acid

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: Adhesive

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 211 797 0 Fax-no.: +49 211 798 2009

ua-productsafety.de@henkel.com

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation Category 2

H315 Causes skin irritation.

Serious eye damage Category 1

H318 Causes serious eye damage.

Skin sensitizer Category 1

H317 May cause an allergic skin reaction.

Specific target organ toxicity - single exposure Category 3

H335 May cause respiratory irritation.

Target organ: respiratory tract irritation

Chronic hazards to the aquatic environment Category 3

H412 Harmful to aquatic life with long lasting effects.

MSDS-No.: 173125 Loctite 350 Page 2 of 19

V001.0

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Signal word: Danger

Hazard statement: H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H335 May cause respiratory irritation.

H412 Harmful to aquatic life with long lasting effects.

Precautionary statement: ***For consumer use only: P101 If medical advice is needed, have product container or

label at hand. P102 Keep out of reach of children. P501 Dispose of waste and residues in

accordance with local authority requirements***

Precautionary statement: P261 Avoid breathing vapours.

Prevention P273 Avoid release to the environment.

P280 Wear protective gloves/eye protection.

Precautionary statement: P302+P352 IF ON SKIN: Wash with plenty of soap and water.

Response P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

UV curing acrylic adhesive

MSDS-No.: 173125 Loctite 350 Page 3 of 19

V001.0

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Isobornyl methacrylate 7534-94-3	231-403-1 01-2119474895-20 01-2119886505-27	20- 40 %	Aquatic Chronic 3 H412
Hydroxypropyl methacrylate 27813-02-1	248-666-3 01-2119490226-37	10- 20 %	Skin Sens. 1 H317 Eye Irrit. 2 H319
Lauryl methacrylate 142-90-5	205-570-6	10- 20 %	Eye Irrit. 2 H319 Skin Irrit. 2 H315 STOT SE 3 H335
Acrylic acid 79-10-7	201-177-9 01-2119452449-31	1-< 5 %	Flam. Liq. 3 H226 Acute Tox. 4; Oral H302 Acute Tox. 4; Dermal H312 Skin Corr. 1A H314 Acute Tox. 4; Inhalation H332 STOT SE 3 H335 Aquatic Acute 1 H400 Aquatic Chronic 2 H411
Tetradecyl methacrylate 2549-53-3	219-835-9	1- < 5 %	STOT SE 3 H335 Skin Irrit. 2 H315 Eye Irrit. 2 H319
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	219-784-2 01-2119513212-58	1-< 3 %	Eye Dam. 1 H318
Hexadecyl methacrylate 2495-27-4	219-672-3	1- < 3 %	STOT SE 3 H335 Skin Irrit. 2 H315 Eye Irrit. 2 H319
Methacrylic acid 79-41-4	201-204-4 01-2119463884-26	0,1-< 1 %	Acute Tox. 4; Oral H302 Acute Tox. 3; Dermal H311 Acute Tox. 4; Inhalation H332 Skin Corr. 1A H314

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

MSDS-No.: 173125 Loctite 350 Page 4 of 19

V001.0

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

After eye contact: Corrosive, may cause permanent damage to eyes (impairment of vision).

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

In case of fire, keep containers cool with water spray.

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

MSDS-No.: 173125 Loctite 350 Page 5 of 19

V001.0

7.1. Precautions for safe handling

Avoid skin and eye contact. See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Refer to Technical Data Sheet

7.3. Specific end use(s)

Adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Germany

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Acrylic acid 79-10-7	10	30	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Acrylic acid 79-10-7			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900

MSDS-No.: 173125 Loctite 350 Page 6 of 19

V001.0

$\label{eq:predicted} \textbf{Predicted No-Effect Concentration (PNEC):}$

Name on list	Environmental Compartment	Exposure period	Value				Remarks
	Сотрат стист	Period	mg/l	ppm	mg/kg	others	
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl	aqua		4,66 µg/l				
methacrylate 7534-94-3	(freshwater)						
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl	soil				0,118		
methacrylate	3011				mg/kg		
7534-94-3							
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl	sewage		2,45 mg/l				
methacrylate	treatment plant						
7534-94-3 Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl	(STP) sediment				0,604		
methacrylate	(freshwater)				mg/kg		
7534-94-3	,				8 8		
Methacrylic acid, monoester with propane-	aqua		0,904 mg/l				
1,2-diol	(freshwater)						
27813-02-1 Methacrylic acid, monoester with propane-	aqua (marine		0,904 mg/l				
1,2-diol	water)		0,904 IIIg/I				
27813-02-1	water)						
Methacrylic acid, monoester with propane-	sewage		10 mg/l				
1,2-diol	treatment plant						
27813-02-1 Methacrylic acid, monoester with propane-	(STP)		0,972 mg/l				
1,2-diol	aqua (intermittent		0,972 IIIg/I				
27813-02-1	releases)						
Methacrylic acid, monoester with propane-	sediment				6,28 mg/kg		
1,2-diol	(freshwater)						
27813-02-1	sediment				C 20 /l		
Methacrylic acid, monoester with propane- 1,2-diol	(marine water)				6,28 mg/kg		
27813-02-1	(marme water)						
Methacrylic acid, monoester with propane-	soil				0,727		
1,2-diol					mg/kg		
27813-02-1			0.002 //				
Acrylic acid 79-10-7	aqua (freshwater)		0,003 mg/l				
Acrylic acid	aqua (marine		0,0003				
79-10-7	water)		mg/l				
Acrylic acid	aqua		0,0013				
79-10-7	(intermittent		mg/l				
Acrylic acid	releases) sewage		0,9 mg/l				
79-10-7	treatment plant		0,9 mg/1				
	(STP)						
Acrylic acid	sediment				0,0236		
79-10-7	(freshwater)				mg/kg		
Acrylic acid 79-10-7	sediment (marine water)				0,00236 mg/kg		
Acrylic acid	soil				1 mg/kg		
79-10-7					1 1119/119		
Acrylic acid	oral				0,0023		
79-10-7	5.1				mg/kg		
Acrylic acid 79-10-7	Predator				0,03 g/kg		
[3-(2,3-	aqua		1 mg/l				
Epoxypropoxy)propyl]trimethoxysilane	(freshwater)		1 1119				
2530-83-8							
[3-(2,3-	aqua (marine		0,1 mg/l				
Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	water)						
[3-(2,3-	aqua		1 mg/l				
Epoxypropoxy)propyl]trimethoxysilane	(intermittent		<i>3</i> -				
2530-83-8	releases)		1		1		
[3-(2,3-	soil				0,13 mg/kg		
Epoxypropoxy)propyl]trimethoxysilane 2530-83-8							
[3-(2,3-	sewage		10 mg/l				
Epoxypropoxy)propyl]trimethoxysilane	treatment plant						
2530-83-8	(STP)		1		1		
[3-(2,3-	sediment				3,6 mg/kg		
Epoxypropoxy)propyl]trimethoxysilane	(freshwater)	L		<u> </u>			

MSDS-No.: 173125 Loctite 350 Page 7 of 19

V001.0

2530-83-8					1
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	sediment (marine water)		0,36 mg/kg		
Methacrylic acid 79-41-4	aqua (freshwater)	0,82 mg/l			
Methacrylic acid 79-41-4	aqua (marine water)	0,82 mg/l			
Methacrylic acid 79-41-4	sewage treatment plant (STP)	10 mg/l			
Methacrylic acid 79-41-4	aqua (intermittent releases)	0,82 mg/l			
Methacrylic acid 79-41-4	soil		1,2 mg/kg		

MSDS-No.: 173125 Loctite 350 Page 8 of 19

V001.0

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate 7534-94-3	Workers	dermal	Long term exposure - systemic effects		1,04 mg/kg	
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate 7534-94-3	General population	dermal	Long term exposure - systemic effects		0,625 mg/kg	
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	Workers	dermal	Long term exposure - systemic effects		4,2 mg/kg	
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	Workers	Inhalation	Long term exposure - systemic effects		14,7 mg/m3	
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	General population	dermal	Long term exposure - systemic effects		2,5 mg/kg	
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	General population	Inhalation	Long term exposure - systemic effects		8,8 mg/m3	
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	General population	oral	Long term exposure - systemic effects		2,5 mg/kg	
Acrylic acid 79-10-7	Workers	inhalation	Long term exposure - local effects		30 mg/m3	
Acrylic acid 79-10-7	Workers	inhalation	Acute/short term exposure - local effects		30 mg/m3	
Acrylic acid 79-10-7	Workers	dermal	Acute/short term exposure - local effects		1 mg/cm2	
Acrylic acid 79-10-7	General population	dermal	Acute/short term exposure - local effects		1 mg/cm2	
Acrylic acid 79-10-7	General population	inhalation	Acute/short term exposure - local effects		3,6 mg/m3	
Acrylic acid 79-10-7	General population	inhalation	Long term exposure - local effects		3,6 mg/m3	
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	dermal	Acute/short term exposure - systemic effects		21 mg/kg	
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	Inhalation	Acute/short term exposure - systemic effects		147 mg/m3	
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	dermal	Long term exposure - systemic effects		21 mg/kg	
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	Inhalation	Long term exposure - systemic effects		147 mg/m3	
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	inhalation	Long term exposure - systemic effects		43,5 mg/m3	
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	inhalation	Acute/short term exposure - systemic effects		43,5 mg/m3	
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	dermal	Long term exposure - systemic effects		12,5 mg/kg	
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	dermal	Acute/short term exposure - systemic effects		12,5 mg/kg	
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	oral	Long term exposure - systemic effects		12,5 mg/kg	
Methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - local effects		88 mg/m3	
Methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure -		29,6 mg/m3	

MSDS-No.: 173125 Loctite 350 Page 9 of 19

V001.0

			systemic effects		
Methacrylic acid 79-41-4	Workers	dermal	Long term exposure -	4,25 mg/kg	
			systemic effects		
Methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - local effects	6,55 mg/m3	
Methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - systemic effects	6,3 mg/m3	
Methacrylic acid 79-41-4	General population	dermal	Long term exposure - systemic effects	2,55 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Wear protective glasses.

Protective eye equipment should conform to EN166.

Skin protection:

Odor

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance liquid

light yellow characteristic

Odour threshold No data available / Not applicable

MSDS-No.: 173125 Loctite 350 Page 10 of 19

V001.0

pH No data available / Not applicable
Melting point No data available / Not applicable
Solidification temperature No data available / Not applicable
Initial boiling point No data available / Not applicable

Flash point $> 100 \,^{\circ}\text{C} (> 212 \,^{\circ}\text{F})$

Evaporation rate

No data available / Not applicable
Flammability

No data available / Not applicable
Explosive limits

No data available / Not applicable
Vapour pressure

No data available / Not applicable
Relative vapour density:

No data available / Not applicable

Density 1,1000 g/cm3

()

Bulk density
No data available / Not applicable
Solubility
No data available / Not applicable

Solubility (qualitative) Not miscible

Partition coefficient: n-octanol/water

Auto-ignition temperature

Decomposition temperature

Viscosity

No data available / Not applicable
Viscosity (kinematic)

No data available / Not applicable
Explosive properties

No data available / Not applicable
Oxidising properties

No data available / Not applicable
No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with strong acids. Reacts with strong oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

STOT-single exposure:

May cause respiratory irritation.

Oral toxicity:

May cause irritation to the digestive tract.

MSDS-No.: 173125 Loctite 350 Page 11 of 19

V001.0

Skin irritation:

Causes skin irritation.

Eye irritation:

Causes serious eye damage.

Sensitizing:

May cause an allergic skin reaction.

Acute oral toxicity:

Hazardous components	Value	Value	Route of	Exposure	Species	Method
CAS-No.	type		application	time		
Isobornyl methacrylate	LD50	3.160 mg/kg	oral		rat	not specified
7534-94-3						
Hydroxypropyl methacrylate	LD50	> 2.000 mg/kg	oral		rat	OECD Guideline 401 (Acute Oral Toxicity)
27813-02-1						
Acrylic acid	LD50	1.500 mg/kg	oral		rat	BASF Test
79-10-7						
[3-(2,3-	LD50	8.025 mg/kg	oral		rat	OECD Guideline 401 (Acute
Epoxypropoxy)propyl]tri						Oral Toxicity)
methoxysilane						
2530-83-8						
Methacrylic acid	LD50	1.320 mg/kg	oral		rat	OECD Guideline 401 (Acute
79-41-4						Oral Toxicity)

Acute inhalative toxicity:

Hazardous components	Value	Value	Route of	Exposure	Species	Method
CAS-No.	type		application	time		
Acrylic acid 79-10-7	LC50	> 5,1 mg/l	Vapor.	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
Acrylic acid 79-10-7	Acute toxicity estimate (ATE)	11 mg/l	vapour			Expert judgement
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	LC50	> 5,3 mg/l	aerosol	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
Methacrylic acid 79-41-4	LC50	> 3,6 mg/l	aerosol	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

Acute dermal toxicity:

Hazardous components	Value	Value	Route of	Exposure	Species	Method
CAS-No.	type		application	time		
Isobornyl methacrylate	LD50	> 3.000 mg/kg	dermal		rabbit	not specified
7534-94-3						
Hydroxypropyl	LD50	> 5.000 mg/kg	dermal		rabbit	not specified
methacrylate						
27813-02-1						
Acrylic acid	Acute	1.100 mg/kg	dermal			Expert judgement
79-10-7	toxicity					
	estimate					
	(ATE)					
Acrylic acid	LD50	> 2.000 mg/kg			rabbit	OECD Guideline 402 (Acute
79-10-7						Dermal Toxicity)
[3-(2,3-	LD50	4.250 mg/kg	dermal		rabbit	OECD Guideline 402 (Acute
Epoxypropoxy)propyl]tri						Dermal Toxicity)
methoxysilane						
2530-83-8						
Methacrylic acid	Acute	500 mg/kg	dermal			Expert judgement
79-41-4	toxicity					
	estimate					
	(ATE)					
Methacrylic acid	LD50	500 - 1.000			rabbit	Dermal Toxicity Screening
79-41-4		mg/kg				

MSDS-No.: 173125 Loctite 350 Page 12 of 19

V001.0

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Isobornyl methacrylate 7534-94-3	mildly irritating	VALLE	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Hydroxypropyl methacrylate 27813-02-1	not irritating	24 h	rabbit	Draize Test
Acrylic acid 79-10-7	highly corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	not irritating	24 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Methacrylic acid 79-41-4	Category 1A (corrosive)	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Acrylic acid 79-10-7	corrosive	21 d	rabbit	BASF Test
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	highly irritating	20 s	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Methacrylic acid 79-41-4	Category I		rabbit	Draize Test

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
Isobornyl methacrylate 7534-94-3	not sensitising	Guinea pig maximisat ion test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Acrylic acid 79-10-7	not sensitising	Skin painting test	guinea pig	not specified
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Methacrylic acid	not sensitising	Buehler	guinea pig	OECD Guideline 406 (Skin Sensitisation)

MSDS-No.: 173125 Loctite 350 Page 13 of 19

V001.0

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Isobornyl methacrylate 7534-94-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
	negative		with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Hydroxypropyl methacrylate 27813-02-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Hydroxypropyl methacrylate 27813-02-1	negative	oral: gavage		rat	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Acrylic acid 79-10-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	A mutagenic potential can not be excluded.		with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	A mutagenic potential can not be excluded.			mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Methacrylic acid 79-41-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Methacrylic acid 79-41-4	negative	inhalation		mouse	OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test)

Carcinogenicity:

Hazardous components CAS-No.	Result	Species	Sex	Exposure timeFrequenc	Route of application	Method
				y of treatment	••	
Hydroxypropyl methacrylate 27813-02-1		rat	male	2 years (102 weeks) 6 hours/day, 5 days/week	inhalation	OECD Guideline 451 (Carcinogenicity Studies)

MSDS-No.: 173125 Loctite 350 Page 14 of 19

V001.0

Reproductive toxicity:

Hazardous substances	Result / Classification	Species	Exposure	Species	Method
CAS-No.			time		
Isobornyl methacrylate 7534-94-3	NOAEL P = 25 mg/kg NOAEL F1 = 500 mg/kg	oral: gavage		rat	OECD Guideline 421 (Reproduction /
					Developmental Toxicity Screening Test)
Hydroxypropyl methacrylate 27813-02-1	NOAEL P = 400 mg/kg	two- generation study oral: gavage	until one day before sacrifice	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

Repeated dose toxicity

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Hydroxypropyl methacrylate 27813-02-1	NOAEL=300 mg/kg	oral: gavage		rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	NOAEL=500 mg/kg	oral: unspecified	28 d	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	NOAEL=0,225 mg/kg	inhalation	14 d	rat	OECD Guideline 412 (Repeated Dose Inhalation Toxicity: 28/14-Day)

SECTION 12: Ecological information

General ecological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity

Ecotoxicity:

Do not empty into drains / surface water / ground water. Harmful to aquatic life with long lasting effects.

MSDS-No.: 173125 Loctite 350 Page 15 of 19

V001.0

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Isobornyl methacrylate 7534-94-3	LC50	1,79 mg/l	Fish	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute
Isobornyl methacrylate 7534-94-3	EC50	1,1 mg/l	Daphnia	48 h	Daphnia magna	Toxicity Test) OECD Guideline 202 (Daphnia sp. Acute
						Immobilisation Test)
Isobornyl methacrylate 7534-94-3	EC50	2,66 mg/l	Algae	96 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
	NOEC	0,254 mg/l	Algae	96 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth
Isobornyl methacrylate 7534-94-3	NOEC	0,233 mg/l	chronic Daphnia	21 d	Daphnia magna	Inhibition Test) OECD 211 (Daphnia magna,
Hydroxypropyl methacrylate	LC50	493 mg/l	Fish	48 h	Leuciscus idus melanotus	Reproduction Test) DIN 38412-15
27813-02-1 Hydroxypropyl methacrylate 27813-02-1	EC50	> 143 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation
Hydroxypropyl methacrylate 27813-02-1	EC50	> 97,2 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	Test) OECD Guideline 201 (Alga, Growth
	NOEC	> 97,2 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	Inhibition Test) OECD Guideline 201 (Alga, Growth
Hydroxypropyl methacrylate 27813-02-1	EC10	1.140 mg/l	Bacteria	16 h		Inhibition Test) not specified
Hydroxypropyl methacrylate 27813-02-1	NOEC	45,2 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna,
Acrylic acid 79-10-7	LC50	27 mg/l	Fish	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	Reproduction Test) EPA OTS 797.1400 (Fish Acute Toxicity Test)
Acrylic acid 79-10-7	EC10	0,03 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
	EC50	0,13 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus	OECD Guideline 201 (Alga, Growth
Acrylic acid 79-10-7	EC10	41 mg/l	Bacteria	16 h	subspicatus)	Inhibition Test) not specified
Acrylic acid 79-10-7	NOEC	19 mg/l	chronic Daphnia	21 d	Daphnia magna	EPA OTS 797.1330 (Daphnid Chronic Toxicity
[3-(2,3- Epoxypropoxy)propyl]trimeth oxysilane	LC50	55 mg/l	Fish	96 h	Cyprinus carpio	Test) EU Method C.1 (Acute Toxicity for Fish)
2530-83-8 [3-(2,3- Epoxypropoxy)propyl]trimeth oxysilane 2530-83-8	EC50	324 mg/l	Daphnia	48 h	Simocephalus vetulus	OECD Guideline 202 (Daphnia sp. Acute Immobilisation
[3-(2,3- Epoxypropoxy)propyl]trimeth oxysilane	EC50	119 mg/l	Algae	7 d	Anabaena flos-aquae	Test) OECD Guideline 201 (Alga, Growth Inhibition Test)
2530-83-8	EC10	40 mg/l	Algae	7 d	Anabaena flos-aquae	OECD Guideline 201 (Alga, Growth
[3-(2,3- Epoxypropoxy)propyl]trimeth oxysilane	NOEC	> 100 mg/l	Bacteria	3 h	activated sludge of a predominantly domestic sewage	Sludge, Respiration
2530-83-8 [3-(2,3- Epoxypropoxy)propyl]trimeth oxysilane 2530-83-8	NOEC	100 mg/l	chronic Daphnia	21 d	Daphnia magna	Inhibition Test) OECD 211 (Daphnia magna, Reproduction Test)

MSDS-No.: 173125 Loctite 350 Page 16 of 19

V001.0

Methacrylic acid 79-41-4	LC50	85 mg/l	Fish	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish
						Acute Toxicity
	\ \					Test)
Methacrylic acid	EC50	> 130 mg/l	Daphnia	48 h	Daphnia magna	EPA OTS
79-41-4						797.1300 (Aquatic
						Invertebrate Acute
						Toxicity Test,
						Freshwater
						Daphnids)
Methacrylic acid	NOEC	8,2 mg/l	Algae	72 h	Selenastrum capricornutum	OECD Guideline
79-41-4			C		(new name: Pseudokirchnerella	201 (Alga, Growth
					subcapitata)	Inhibition Test)
	EC50	45 mg/l	Algae	72 h	Selenastrum capricornutum	OECD Guideline
		C	C		(new name: Pseudokirchnerella	201 (Alga, Growth
					subcapitata)	Inhibition Test)
Methacrylic acid	EC10	100 mg/l	Bacteria	17 h	Ty	not specified
79-41-4			1			

12.2. Persistence and degradability

Persistence and Biodegradability: The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Isobornyl methacrylate 7534-94-3	readily biodegradable	aerobic	70 %	OECD Guideline 310 (Ready BiodegradabilityCO2 in Sealed Vessels (Headspace Test)
Hydroxypropyl methacrylate 27813-02-1	readily biodegradable	aerobic	94,2 %	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
Acrylic acid 79-10-7	readily biodegradable	aerobic	81 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
	inherently biodegradable	aerobic	100 %	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
[3-(2,3- Epoxypropoxy)propyl]trimeth oxysilane 2530-83-8	Not readily biodegradable.	aerobic	37 %	OECD Guideline 301 A (new version) (Ready Biodegradability: DOC Die Away Test)
Methacrylic acid 79-41-4	inherently biodegradable	aerobic	100 %	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
	readily biodegradable	aerobic	86 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Mobility:

Cured adhesives are immobile.

Bioaccumulative potential:

No data available.

Hazardous components	LogPow Bioconcentration	Exposure	Species	Temperature	Method
CAS-No.	factor (BCF)	time			

MSDS-No.: 173125 Loctite 350 Page 17 of 19

V001.0

Isobornyl methacrylate 7534-94-3 Isobornyl methacrylate 7534-94-3	5,09	37	56 day	Danio rerio	24 °C	OECD Guideline 305 E (Bioaccumulation: Flow-through Fish Test) OECD Guideline 117 (Partition Coefficient (noctanol / water), HPLC Method)
Hydroxypropyl methacrylate 27813-02-1	0,97				20 °C	not specified
Acrylic acid 79-10-7 Acrylic acid 79-10-7	0,46	3,16			25 °C	not specified OECD Guideline 107 (Partition Coefficient (noctanol / water), Shake Flask Method)
[3-(2,3- Epoxypropoxy)propyl]trimeth oxysilane 2530-83-8	0,5				20 °C	QSAR (Quantitative Structure Activity Relationship)
Methacrylic acid 79-41-4	0,93				22 °C	OECD Guideline 107 (Partition Coefficient (noctanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

Hazardous components	PBT/vPvB
CAS-No.	
Isobornyl methacrylate	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
7534-94-3	Bioaccumulative (vPvB) criteria.
Hydroxypropyl methacrylate	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
27813-02-1	Bioaccumulative (vPvB) criteria.
Acrylic acid	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
79-10-7	Bioaccumulative (vPvB) criteria.
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
2530-83-8	Bioaccumulative (vPvB) criteria.
Methacrylic acid	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
79-41-4	Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Collection and delivery to recycling enterprise or other registered elimination institution.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

MSDS-No.: 173125 Loctite 350 Page 18 of 19

V001.0

SECTION 14: Transport information

14.1. UN number

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.4. Packing group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content < 5,00 % (2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK: WGK = 2, water endangering product. Classification according to the mixture

rules in German VwVwS regulation annex 4 from 27.July 2005.

Storage class according to TRGS 510: 10

MSDS-No.: 173125 Loctite 350 Page 19 of 19

V001.0

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

of all abbreviations indicated by codes in this safety data sheet are as follows:

H226 Flammable liquid and vapor.

H302 Harmful if swallowed.

H311 Toxic in contact with skin.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

H400 Very toxic to aquatic life.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.