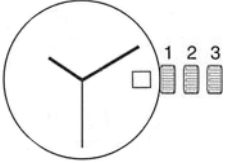


CALIBRE
1110
25.60 RA SC PC CAL CORR STS 21 jewels

<p>∅ 25.60 mm</p>	
<p>Movement height</p>	<p>3.60 mm</p>
<p>Power-reserve Jewel number Angle of lift Frequency</p>	<p>50 h 21 53° 28'800 A/h</p>



I. DISASSEMBLING

hands, dial
automatic block (3 blue screws)
Notice : the stop-lever 1110.1123 does not hold in place anymore.
unwind the mainspring
calendar, minute wheel train, mechanism -
escapement, wheel train

1.1. Disassembling and assembly of the balance (only if it is necessary)

This operation can be easily done when the balance is on the movement. First open the regulator pins (B) to avoid distorting the hairspring. Then it is possible to take out the stud (A) from the stud support, using tweezers and making a sidewise lever movement with the ends of the tweezers set between the head of the stud and the regulator's exterior diameter (fig. 1).

To put the stud back in place, put it inside the slit of the stud support (balance cock mounted on the plate) and push it in with a flat tool (fig. 2).

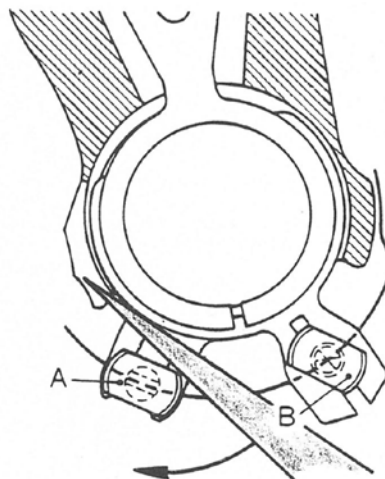


Fig. 1

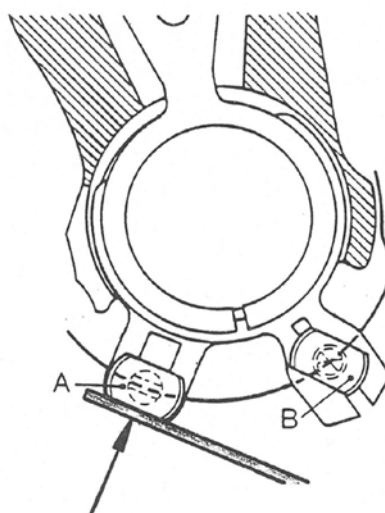
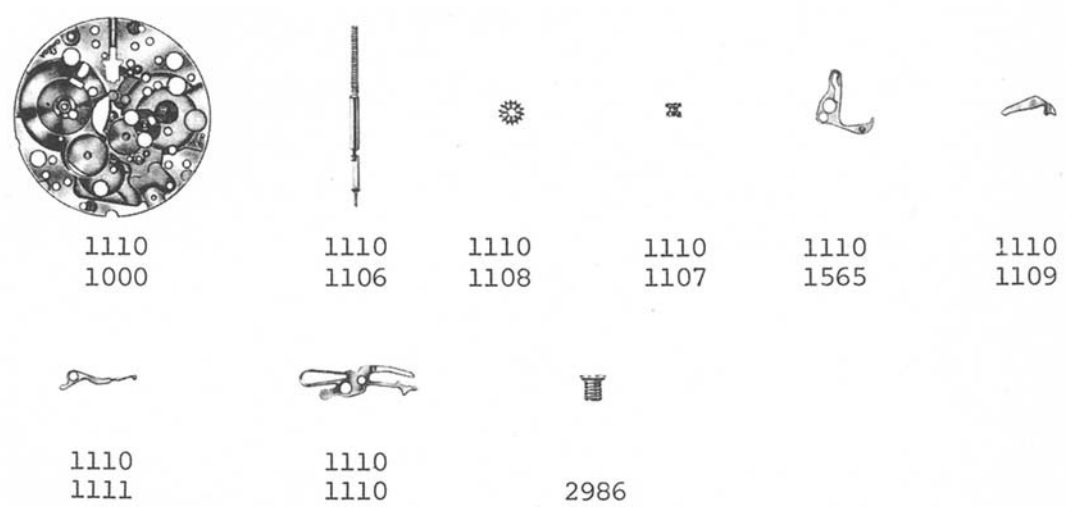
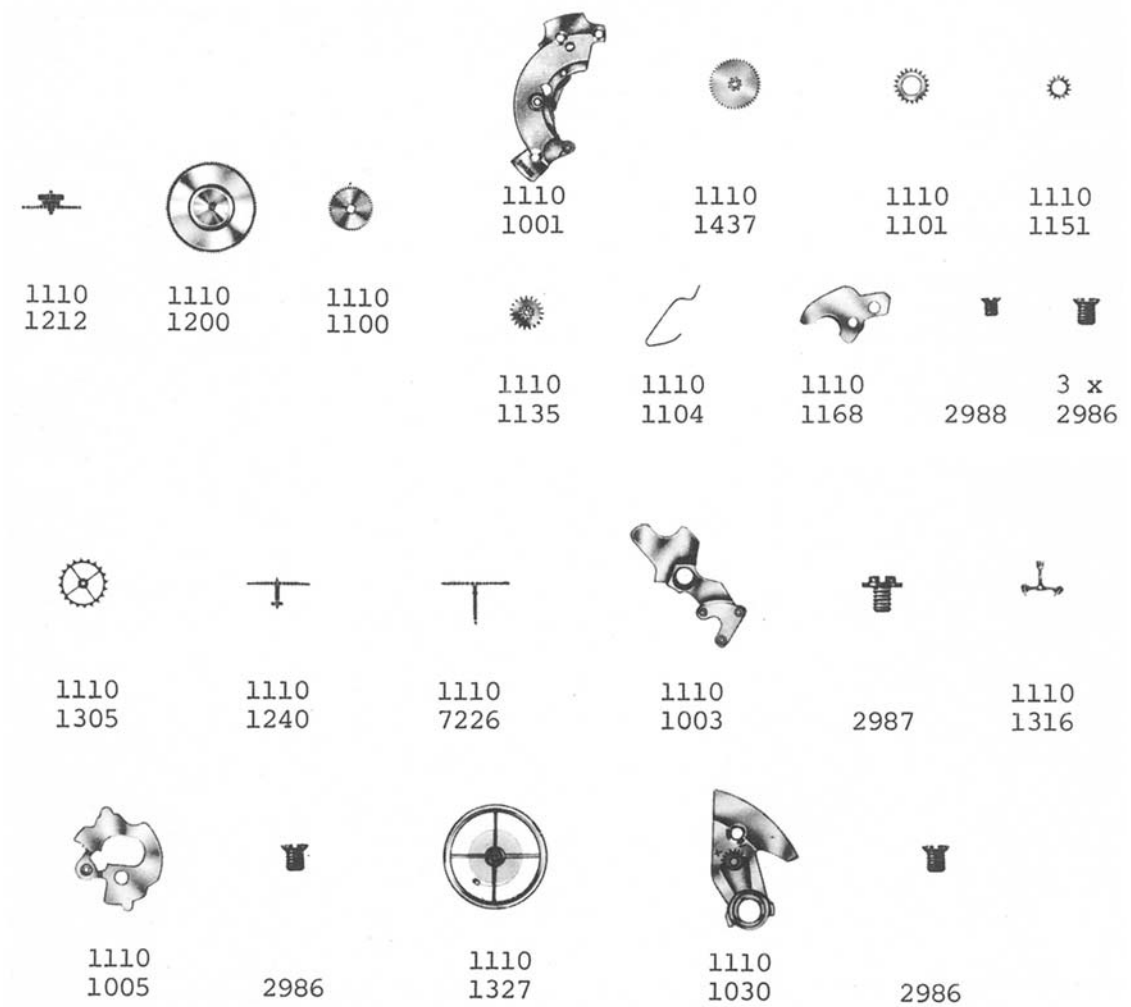


Fig. 2

2. ASSEMBLY (see 3. lubrication) 2.1 Winding mechanism

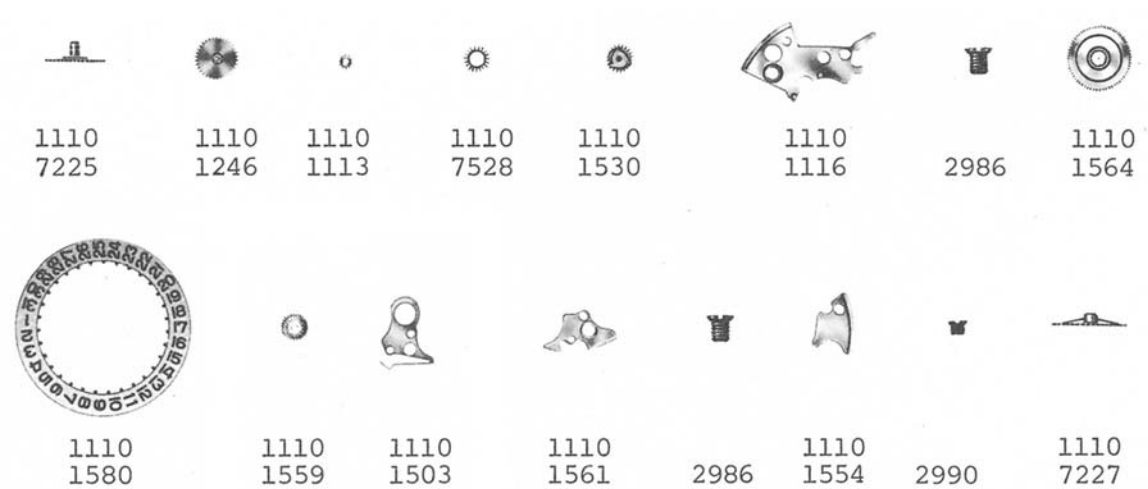


2.2 Escapement-wheel train



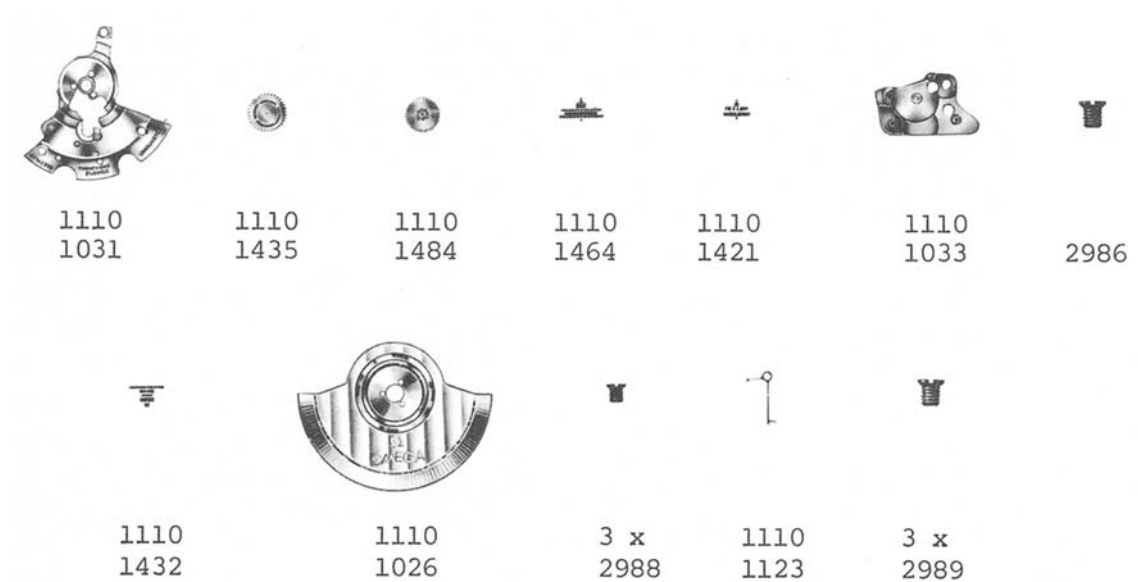
Remark : barrel bridge no. 1110.1001 must be pre-assembled.

2.3. Minute train - calendar mechanism







Remark : double date setting wheel no. 1110.1559 and date jumper no. 1110.1503 must be mounted together on the movement.


2.4. Automatic block

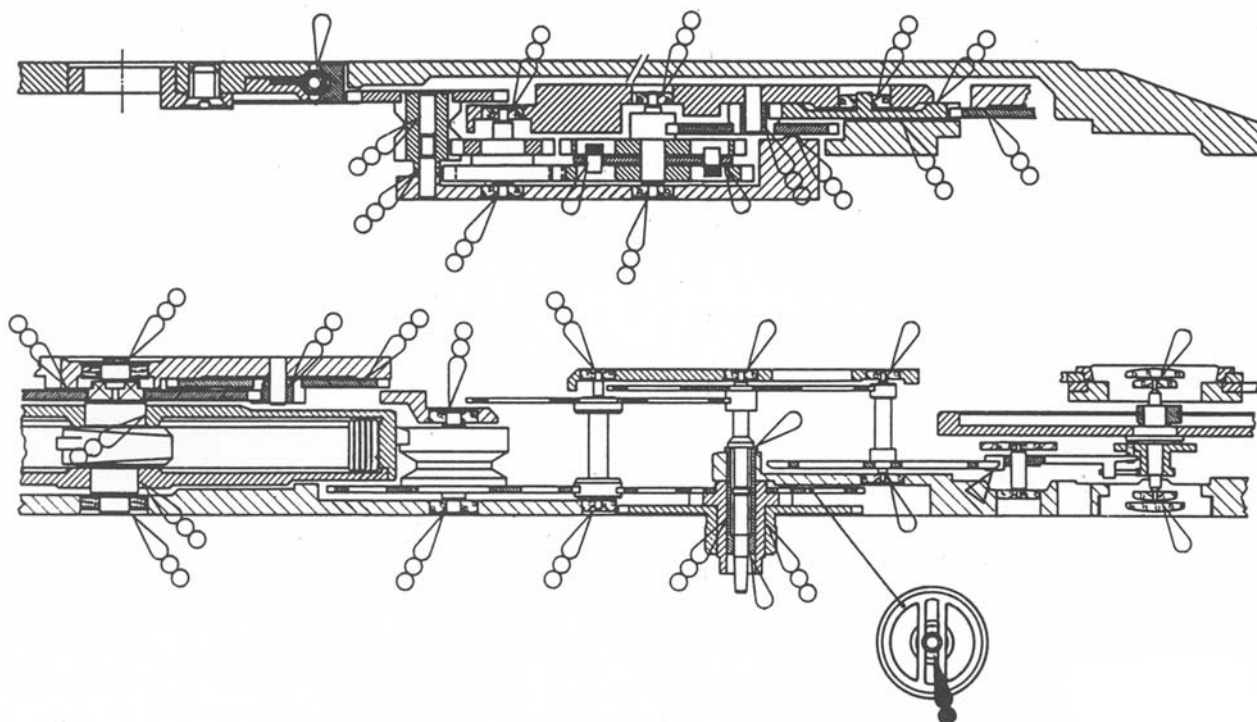


Remark : screws no. 2989 are blue.

3. LUBRICATION

-  1.15 (Synt-A-Lube, 9010 blue)
-  1.14 (Moebius D5)
-  2.17 (Jismaa 124 B-SP)
-  2.16 (Moebius 9415)

- 
 - Driving gear for ratchet wheel stud 1110.1437
 - Intermediate ratchet wheel stud 1110.1135
 - Setting wheel for crown wheel stud 1110.1151
 - Crown wheel stud 1110.1101
 - Minute wheel stud 1110.1246
 - Double date setting wheel stud 1110.1559
 - Reduction gear stud 1110.1432
 - Intermediate reduction gear stud 1110.1484



3. LUBRICATION (continuation)

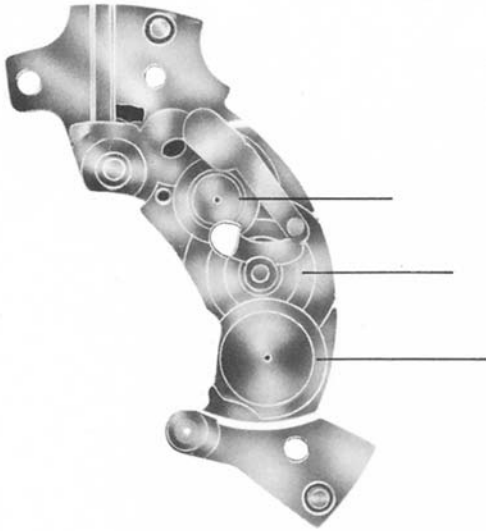


Fig. 3

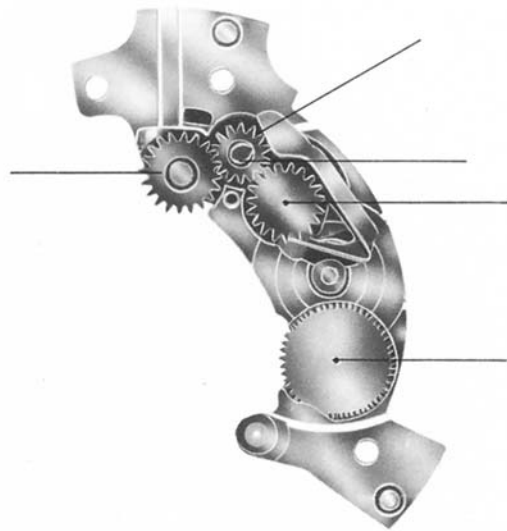


Fig. 4

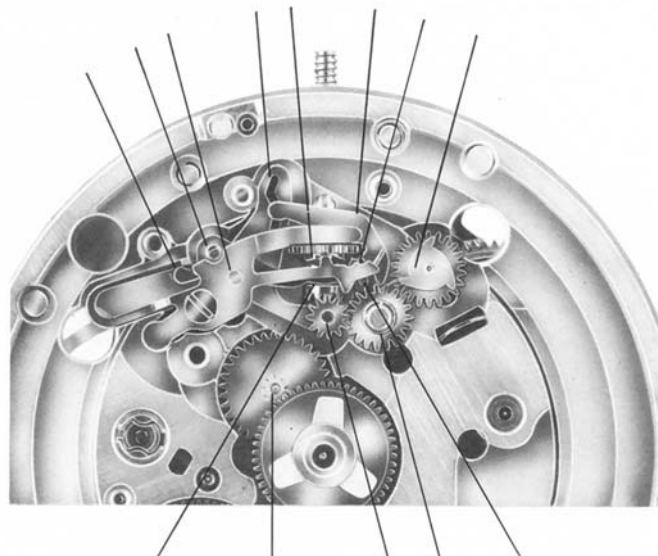


Fig. 5

 Fig. 3, 4 and 5

 Tothing of date indicator 1110.1580

4. FITTING OF EXTERIOR COMPONENTS

4.1 Fitting of hands

To fit the hands, use an 11 1/2" piece-holder with support for the second wheel jewel.

4.2 Uncasing

To remove the winding stem, press on the setting lever staff using a 1.20 mm diameter screwdriver. This is so that the setting lever is not pushed too far, which could block the mechanism.

5. TIME SETTING

3 position stem :

1. winding position
2. date correction in one direction
3. second hand stop + correction of the hours and minutes in both directions.