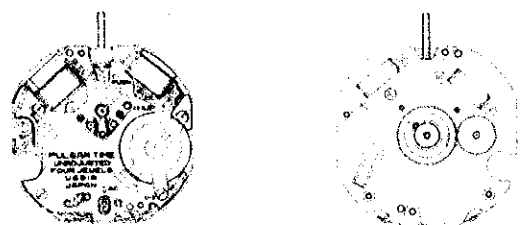


PARTS CATALOGUE/TECHNICAL GUIDE

Cal. V691A

[SPECIFICATIONS]

Item		Cal. No.	V691A
Movement			 <p>(x 1.0)</p>
Movement size	Outside diameter	24.0mm between 6 o'clock and 12 o'clock sides 24.0mm between 3 o'clock and 9 o'clock sides	
	Casing diameter	φ25.5mm	
	Height	2.6mm (including the battery portion)	
Time indication		2 hands and mode indicator	
Driving system		Step motor (Fixed-width pulse system, 2 pcs.)	
Additional mechanism		<ul style="list-style-type: none"> • Electronic circuit reset switch • Stopwatch (Up to 60 minutes in 1/5 seconds) • Hands 0-reset adjustment function • Demonstration movement of the hands 	
Loss/gain		Monthly rate at normal temperature range: less than 20 seconds	
Regulation system		Trimmer condenser	
Measuring gate by quartz tester		Use 60-second gate.	
Battery		SEIKO SR920W, Maxell SR920W Battery life is approximately 2.5 years. Voltage: 1.55V	
Jewels		4 jewels	

HATTORI SEIKO CO., LTD.

PARTS CATALOGUE

Cal. V691A

Disassembling procedures Figs.: ① → ③⑦

Reassembling procedures Figs.: ③⑦ → ①

Lubricating: Types of oil

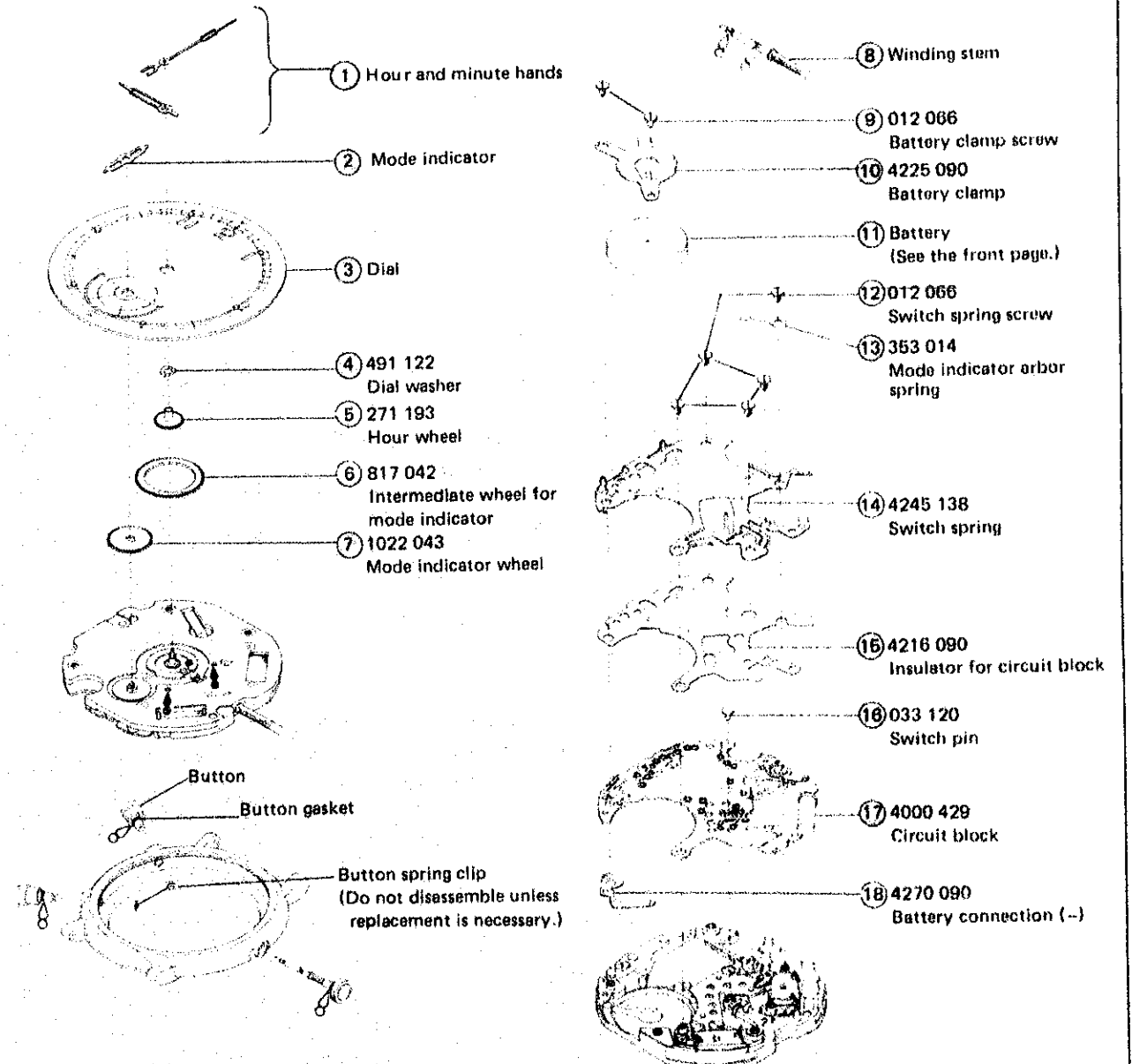
○ Silicone oil 500,000 c.s.


● Moebius A

○ SEIKO Watch Oil S-6

Oil quantity

○ Normal quantity



	012 066	
	• Battery clamp screw	(2 pcs.)
	• Switch spring screw	(5 pcs.)
	• Train wheel bridge screw	(2 pcs.)

○ → Please see the remarks on the following pages.

- ① 4281 004 Contact point spring
- ② 4408 142 Insulating spacer for circuit block
- ③ 353 042 Mode indicator jumper
- ④ 1014 016 Mode indicator arbor
- ⑤ 4408 148 Spacer for switch spring
- ⑥ 4002 042 Coil block
- ⑦ 012 066 Train wheel bridge screw
- ⑧ 125 186 Train wheel bridge
- ⑨ 490 042 Center wheel friction spring
- ⑩ 221 042 Center wheel and pinion
- ⑪ 241 101 Fourth wheel and pinion
- ⑫ 231 042 Third wheel and pinion
- ⑬ 766 042 Intermediate minute wheel
- ⑭ 261 042 Minute wheel
- ⑮ 4146 042 Step rotor
- ⑯ 4239 142 Rotor stator A
- ⑰ 4239 143 Rotor stator B
- ⑱ 282 042 Clutch wheel
- ⑲ * Main plate (Plastic)

* Unavailable for parts supply.

011 583 — Upper hole jewel for step rotor

⑧ Winding stem 351 148

The type of winding stem is determined based on the design of case.
Check the case number and refer to "Casing Parts Catalogue" to choose a corresponding winding stem.

I. STRUCTURE OF THE CIRCUIT BLOCK

II. REMARKS ON DISASSEMBLING AND REASSEMBLING

① Hands

Since a plastic main plate is used, place the movement on a flat metal plate or the like, and then install the hands at the 12 o'clock position.
In doing so, check that the two protrusions of the switch spring are not pressed down as they protrude toward the case back side.

② Mode indicator

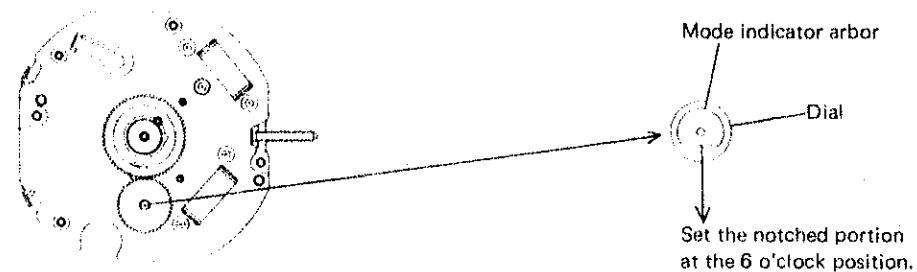
● How to remove (Applicable to the fan-shaped mode indicator)

Set a hand-removing jig at the center of the mode indicator to remove it.
In doing so, check that the hand-removing jig is set right at the center of the mode indicator. Otherwise, the mode indicator may be deformed.

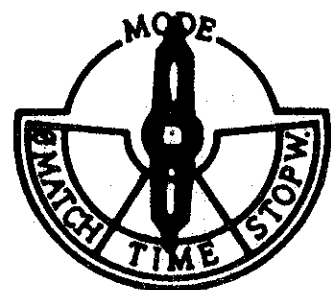
● **How to install**

Make sure that the mode indicator and the mode indicator arbor are set as shown below.

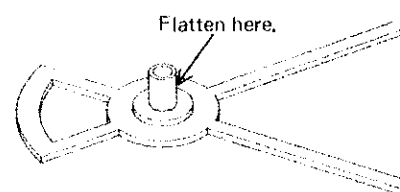
(1) Turn the crown to set the notched portion of the mode indicator arbor at the 6 o'clock position.



(2) Install the mode indicator so that it points to "TIME". Refer to the illustrations below, as the shape of the mode indicator and dial differ depending on the models.



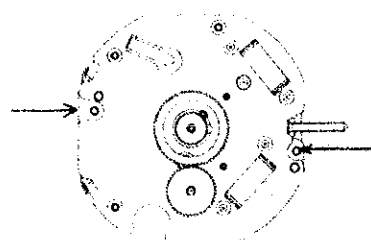
(3) After installing the mode indicator, give it three full turns by turning the crown to check if it stops exactly at the respective mode positions. If the mode indicator arbor is loose in the contact with the mode indicator's pipe, the mode indicator will stop out of the proper positions. In that case, slightly flatten the mode indicator's pipe at the part indicated in the illustration, and then install the mode indicator to the mode-indicator arbor again.



③ Dial

● **How to remove**

Pry up the dial at the two recessed parts indicated in the illustration using a screwdriver.



④ Dial washer

②⑦ Center wheel friction spring

● **How to distinguish the two parts**

[Dial washer]



- Bent
- With the smaller diameter

[Center wheel friction spring]

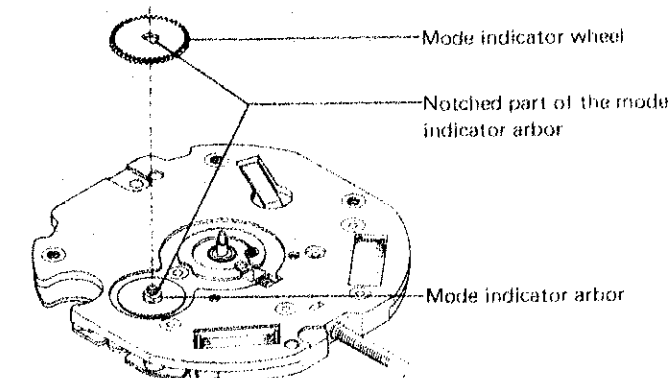


- Bent
- With the larger diameter

⑦ Mode indicator wheel

● **How to install**

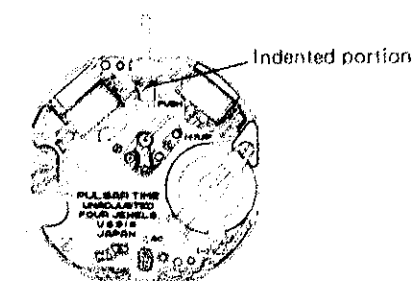
Set the mode indicator wheel to the mode indicator arbor so that it fits in with the notched part of the mode indicator arbor.



⑧ Winding stem

● **How to remove**

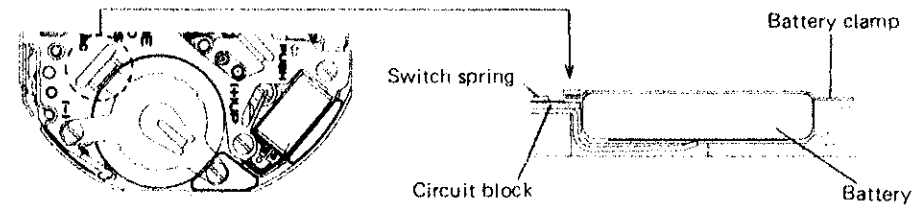
Remove the winding stem while pushing the indented portion of the switch spring (marked with "PUSH").



⑩ Battery clamp

• How to install

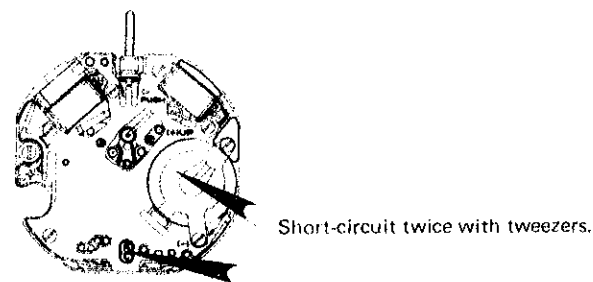
Slip the tip of the battery clamp into a gap under the switch spring.



⑪ Battery

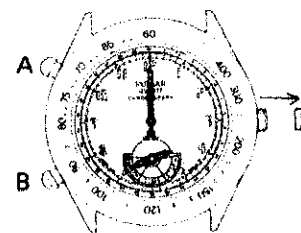
• A necessary step after installing the battery

After the battery is replaced with a new one, or after the battery is removed and re-installed following the repairing procedures, be sure to short-circuit the AC terminal of the circuit block and the battery clamp twice with conductive tweezers to reset the circuit. (When checking the current consumption, short-circuit with the power supplied from external source.)



* The circuit can be reset with a complete watch. Follow the procedure below.

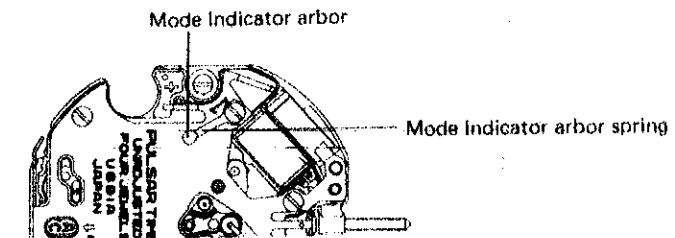
- [1] Turn the crown to set the mode indicator to "φ MATCH".
- [2] Pull out the crown to the first click.
- [3] Keep buttons "A" and "B" pressed at the same time for approximately 3 seconds. When the buttons are released, a beep sounds and the hour and minute hands start moving counterclockwise and clockwise, respectively.
- [4] Press button "A" or "B" once to stop the hands.
- [5] Press button "A" and "B" repeatedly but separately to reset the minute and hour hands respectively to the "0" position (12 o'clock position).
- [6] Turn the crown to set the mode indicator to "TIME". Then, pull out the crown to the first click, and press button "A" and "B" repeatedly but separately to set the minute and hour hands respectively to the desired time.



⑬ Mode indicator arbor spring

• How to install

Set the mode indicator arbor spring right on the mode indicator arbor so that they are in contact with each other.

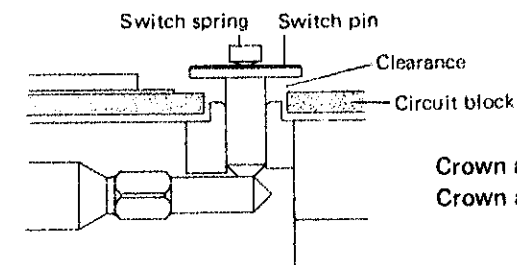


⑮ Insulator for circuit block

The insulator for circuit block is colorless and transparent. Therefore, make sure that it is installed without fail.

⑯ Switch pin

If failure of time setting or hands 0-reset adjustment function occurs with the crown at the first click, check if proper clearance is provided between the switch pin and circuit block.

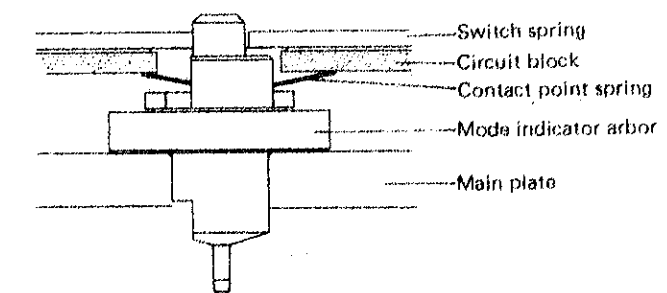


⑰ Circuit block

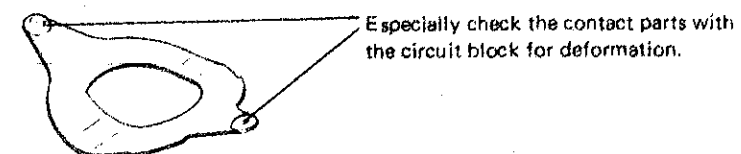
⑲ Contact point spring

If a malfunction occurs in any of the modes, check the following points.

- [1] Check if the following parts are set as shown below.



- [2] Check if the contact point spring is deformed.



21 Mode indicator jumper

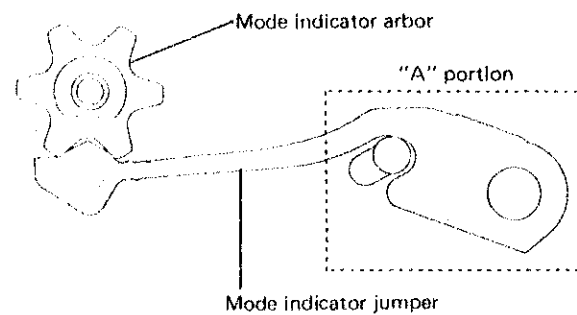
Take care not to deform the mode indicator jumper when disassembling or reassembling it, as extremely high pressure is applied to it.

• How to remove

Release the tip of the mode indicator jumper from the mode indicator arbor, and then lift up "A" portion in the illustration.

• How to install

Reverse the procedures for disassembling.



24 Coil block

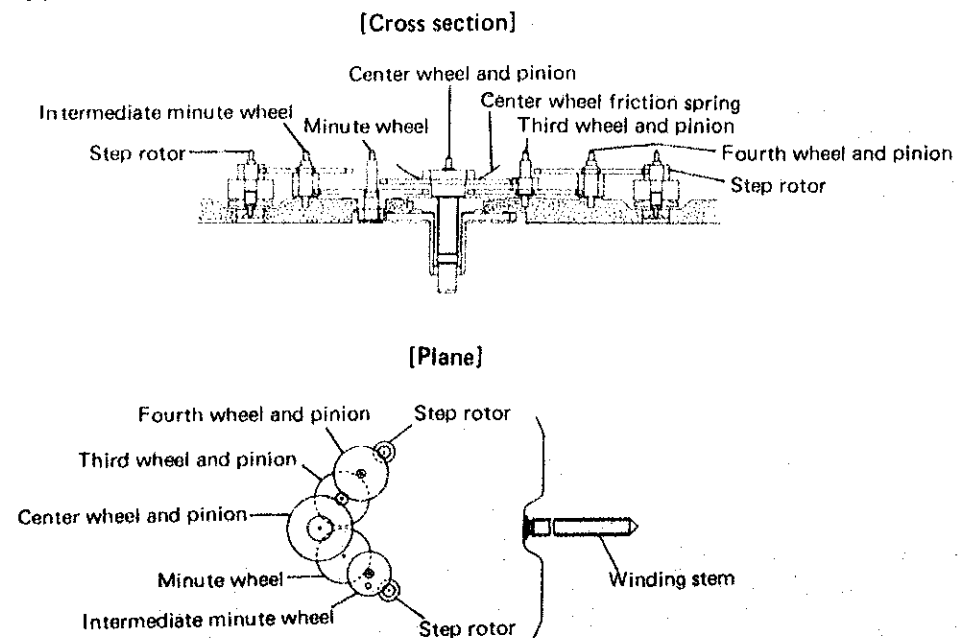
Two coil blocks can be used interchangeably.

26 Train wheel bridge

27 Center wheel friction spring

33 Step rotor

• Setting position of the train wheel



- Do not deform the center wheel friction spring, at this will cause the watch to stop or lose.
- Two step rotors can be used interchangeably.
- Distinction of wheels

Name	Center wheel and pinion	Third wheel and pinion	Fourth wheel and pinion	Intermediate minute wheel	Minute wheel
Shape					
Distinctive feature	Tall in height	Short pinion	Long pinion	A hole on wheel	No pivot

III. VALUE CHECKING

• Coil block resistance

1.2K Ω ~ 1.6K Ω

• Measuring time accuracy

Turn the crown to set the mode indicator to "TIME"

Since the minute hand moves at 12-second intervals, use 60-second gate of the quartz tester to measure accuracy.

* Time accuracy can also be measured with the mode indicator set at "STOPW.". In this case, any gate of the quartz tester can be used to measure the daily rate.

• Current consumption

For the whole of the movement : less than 2.5 μ A

For the circuit block alone : less than 1.6 μ A

Note:

Before measuring current consumption, it is necessary to reset the circuit with the power supplied from an external source. Therefore, follow the procedures below to measure the current consumption.

Measure the current consumption for the whole of the movement.

(Make sure that the battery clamp screw is securely tightened.)

- [1] Install the dial and mode indicator, and turn the crown to set the mode indicator to "TIME".
- [2] Short-circuit the "AC" pattern of the circuit block and the switch spring twice to reset the circuit.
- [3] Press button "A" or "B" once.
- [4] The minute hand start moving at 12-second intervals. Read the maximum value of the current consumption, and calculate the current consumption per second.
Note that measurement obtained while the hands are not moving corresponds to the current consumption for the circuit block alone.
(For details, refer to Chapter 5 "MEASUREMENT" of the "TECHNICAL GUIDE, GENERAL INSTRUCTIONS".)